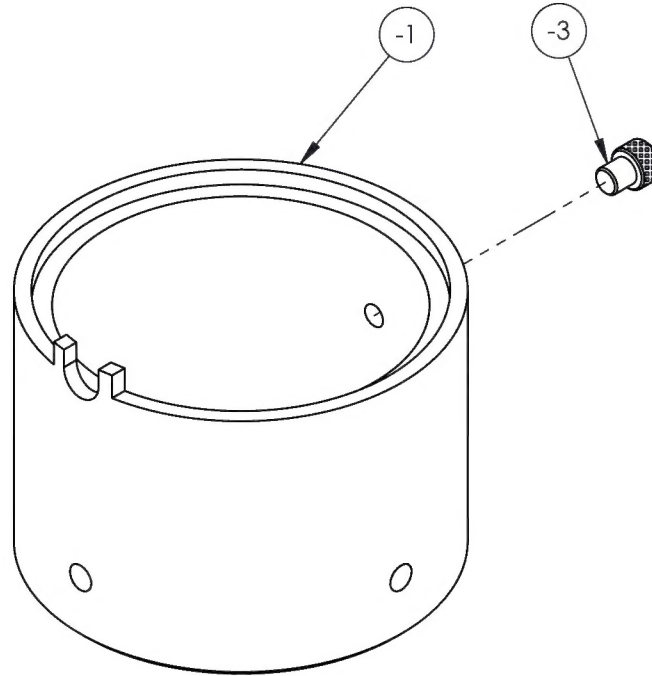


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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



NOTES:

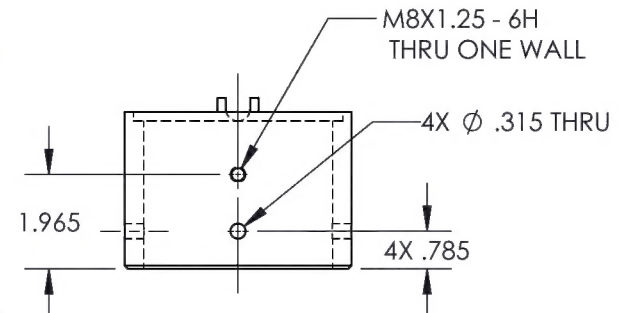
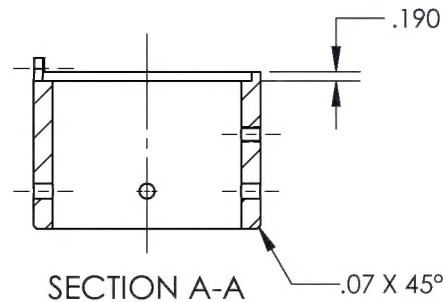
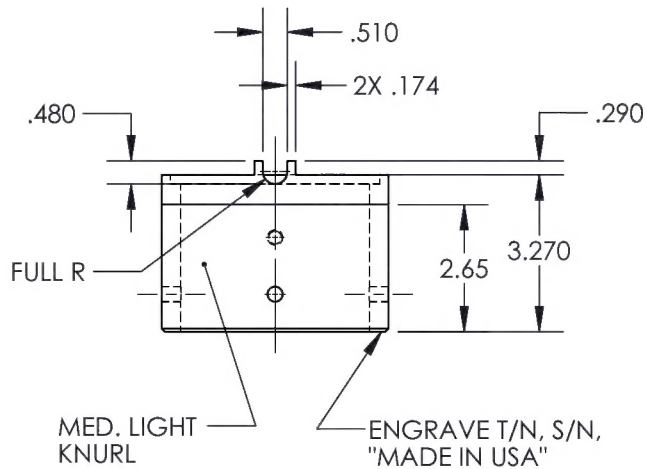
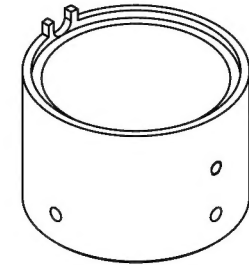
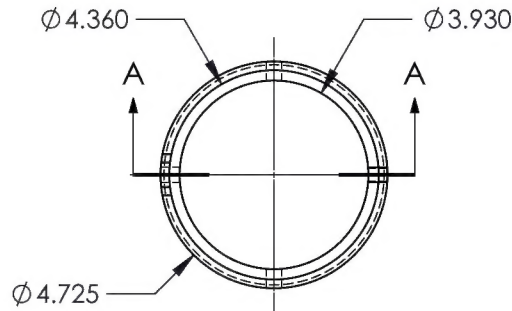
1. REF. EUROCOPTER T/N: 332A934208.00.
2. PART OF KIT RBE332A93-4215-00.

<b>DART</b> AEROSPACE	
TITLE UPPER RING CIRCLIP REPLACEMENT	
DWG NO. RBE332A93-4208-00	REV
MAT'L	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	HEAT TREAT FINISH
FRACTIONS ± 1/32 ANGLES ± 5°	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AS332
SCALE 1:2	DATE 6/23/2014
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	RING	1018	Ø4-7/8 X 3-5/8	2
			-3	1	SCREW	4140 Q&T	Ø1/2 X 7/8	3

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

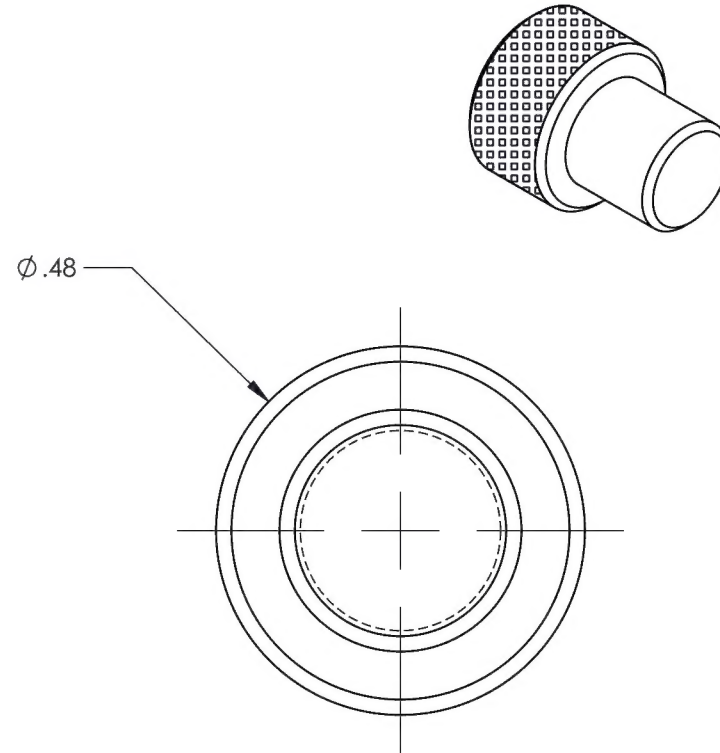
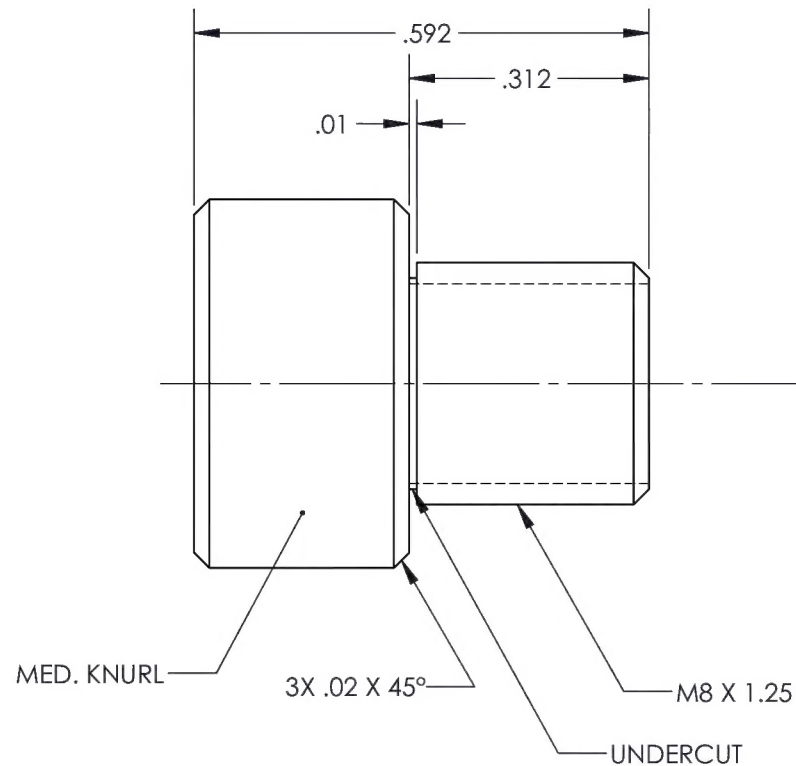


(1)  
RING

<b>DART AEROSPACE</b>	
TITLE <b>UPPER RING CIRCLIP REPLACEMENT</b>	
DWG NO. <b>RBE332A93-4208-00-1</b>	REV
MAT'L 1018	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	HEAT TREAT FINISH CAD PLATE YELLOW
FRACTIONS ± 1/32 ANGLES ± 5°	SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AS332
SCALE 1:4	DATE 4/26/2011
SHEET 2 OF 3	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



③  
SCREW

<b>DART AEROSPACE</b>	
TITLE UPPER RING CIRCLIP REPLACEMENT	
DWG NO. RBE332A93-4208-00-3	REV
MAT'L 4140 Q&T	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AS332
SCALE 4:1	DATE 6/23/2014
SHEET 3 OF 3	